This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

1. (Original) An organic semiconducting layer formulation, which comprises: an organic binder which has a permittivity,  $\epsilon$ , at 1,000 Hz of 3.3 or less; and a polyacene compound of Formula A:

Formula A

wherein:

each of  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ ,  $R_7$ ,  $R_8$ ,  $R_9$ ,  $R_{10}$ ,  $R_{11}$  and  $R_{12}$ , which may be the same or different, independently represents hydrogen; an optionally substituted  $C_1$ - $C_{40}$  carbyl or hydrocarbyl group; an optionally substituted  $C_1$ - $C_{40}$  alkoxy group; an optionally substituted  $C_6$ - $C_{40}$  aryloxy group; an optionally substituted  $C_7$ - $C_{40}$  alkoxycarbonyl group; an optionally substituted  $C_7$ - $C_{40}$  alkoxycarbonyl group; an optionally substituted  $C_7$ - $C_{40}$  aryloxycarbonyl group; a cyano group (-CN); a carbamoyl group (-C(=O)NH<sub>2</sub>); a haloformyl group (-C(=O)-X, wherein X represents a halogen atom); a formyl group (-C(=O)-H); an isocyano group; an isocyanate group; a thiocyanate group or a thioisocyanate group; an optionally substituted amino group; a hydroxy group; a nitro group; a  $CF_3$  group; a halo group (CI, Br, F); or an optionally substituted silyl group; and wherein independently each pair of  $R_2$  and  $R_3$  and/or  $R_8$  and  $R_9$ , may be cross-bridged to form a  $C_4$ - $C_{40}$  saturated or unsaturated ring, which saturated or unsaturated ring may be intervened by an oxygen atom, a sulphur atom or a group shown by formula -N( $R_8$ )-(wherein  $R_8$  is a hydrogen atom or an optionally substituted hydrocarbon group), or may optionally be substituted; and

wherein one or more of the carbon atoms of the polyacene skeleton may optionally be substituted by a heteroatom selected from N, P, As, 0, S, Se and Te; and wherein independently any two or more of the substituents  $R_1$ - $R_{12}$  which are located on adjacent ring positions of the polyacene may, together, optionally constitute a further  $C_4$ - $C_{40}$  saturated or unsaturated ring optionally interrupted by 0, S or -N( $R_a$ ) where  $R_a$  is as defined above) or an aromatic ring system, fused to the polyacene; and wherein

2. (Original) An organic semiconducting layer formulation as claimed in claim 1 wherein the polyacene compound is selected from Compound Groups 1 or 8 or isomers thereof wherein:

compound Group 1 is represented by Formula 1:

Formula 1

and

compound Group 8 is represented by Formula 8:

Formula 8

wherein,  $R_6$  and  $R_{13}$  in Group 1 and  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_8$ ,  $R_9$ ,  $R_{10}$ ,  $R_{11}$ ,  $R_{15}$ ,  $R_{16}$ ,  $R_{17}$  and  $R_{18}$ , in Group 8 are each independently the same or different and each independently represents: H; an optionally substituted  $C_1$ - $C_{40}$  carbyl or hydrocarbyl group; an optionally substituted  $C_1$ - $C_{40}$  alkoxy group; an optionally substituted  $C_6$ - $C_{40}$  aryloxy group; an optionally substituted  $C_7$ - $C_{40}$  alkoxycarbonyl group; an optionally substituted  $C_7$ - $C_{40}$  aryloxycarbonyl group; a cyano group (-CN); a carbamoyl group (-C(=O)NH2); a haloformyl group (-C(=O)-X, wherein X represents a halogen atom); a formyl group (-C(=O)-H); an isocyano group; an isocyanate group; a thiocyanate group or a thioisocyanate group; an optionally substituted amino group; a hydroxy group; a nitro group; a  $C_7$  group; a halo group (CI, Br, F); or an optionally substituted silyl group; and wherein independently each pair of  $R_1$  and  $R_2$ ,  $R_2$  and  $R_3$ ,  $R_3$  and  $R_4$ ,  $R_8$  and  $R_9$ ,  $R_9$  and  $R_{10}$ ,  $R_{10}$  and  $R_{11}$ ,  $R_{15}$  and  $R_{16}$  and  $R_{16}$  and  $R_{17}$  may be cross-bridged with each other to form a  $C_4$ - $C_{40}$ 

saturated or unsaturated ring, which saturated or unsaturated ring may be intervened by an oxygen atom, a sulphur atom or a group shown by formula:  $-N(R_a)$ - (wherein  $R_a$  is a hydrogen atom or a hydrocarbon group), or may optionally be substituted; and wherein A represents Silicon or Germanium.

- 3. (Currently Amended) An organic semiconducting layer formulation as claimed in claim 1 or 2 wherein n is 0 or 2.
  - 4. (Original) An organic semiconducting layer formulation as claimed in claim 3 wherein n is 2.
    - 5. (Currently Amended) An organic semiconducting layer formulation as claimed in <u>claim 1</u> any of the preceding claims wherein the optionally substituted C<sub>1</sub>-C<sub>40</sub> hydrocarbyl group is a saturated or unsaturated acyclic group, or a saturated or unsaturated cyclic group.
    - 6. (Currently Amended) An organic semiconducting layer formulation as claimed in <u>claim 1</u> any of preceding claims 1 to 5 wherein the polyacene compound is 6, 13-bis(triisopropylsilylethynyl)pentacene of Formula 1,

Formula 1

7. (Currently Amended) An organic semiconducting layer formulation as claimed in <u>claim</u>
<u>1</u> any of preceding claims 1 to 5 wherein the polyacene compound is 2,3,9,10tetramethyl,6,13-bis (triisopropylsilylethynyl)pentacene of Formula 2:

8. (Currently Amended) An organic semiconducting layer formulation as claimed in claim 1 any of preceding 1 to 5 wherein the polyacene compound of Formula 3:

Formula 3

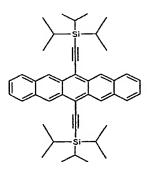
wherein n and m is each independently 0,1, 2, 3 or 4, more preferably 0,1 or 2;

- 9. (Currently Amended) An organic semiconducting layer formulation as claimed in <u>claim 1</u> any of the preceding claims wherein the organic binder resin has a permittivity at 1,000 Hz of less than 3.0, preferably 2.9 or less.
- 10. (Original) An organic semiconducting layer formulation as claimed in claim 10 wherein the organic binder resin has a permittivity at 1,000 Hz greater than 1.7, especially a permittivity from 2.0 to 2.9.
- 11. (Currently Amended) An organic semiconducting layer formulation as claimed in <u>claim 1</u> any one preceding claim wherein the organic binder resin is an insulating binder.
- 12. (Original) An organic semiconducting layer formulation as claimed in claim 11 wherein the insulating binder is selected from poly(α-methylstyrene), polyvinylcinnamate, poly(4-vinylbiphenyl), poly(4-methylstyrene) and Topas<sup>™</sup> 8007, more preferably poly(a-methylstyrene)

methylstyrene), polyvinylcinnamate and poly(4-vinylbiphenyl).

- 13. (Currently Amended) An organic semiconducting layer formulation as claimed in <u>claim 1</u> any of claims 1 to 10 wherein the organic binder resin is a semiconductor binder.
- 14. (Original) An organic semiconducting layer formulation as claimed in claim 13 wherein the semiconductor binder comprises a number average molecular weight ( $M_n$ ) of at least 1500-2000, more preferably at least 3000, even more preferably at least 4000 and most preferably at least 5000.
- 15. (Currently Amended) An organic semiconducting layer formulation as claimed in claim 13 claims 13 or 14 wherein the semiconductor binder is selected from poly(9-vinylcarbazole) or PTAA1.
- 16. (Currently Amended) An organic semiconducting layer formulation as claimed in <a href="claim 1">claim 1</a> any of the preceding claims wherein the formulation further comprises a solvent.
- 17. (Currently Amended) An organic semiconducting layer formulation as claimed in <u>claim 1</u> any of the preceding claims wherein the solvent is selected from xylene(s), toluene, tetralin and odichlorobenzene.
- 18. (Currently Amended) An organic semiconducting layer formulation as claimed in <u>claim 1</u> any of the preceding claims wherein the ratio of polyacence compound to binder is 20:1 to 1:20 by weight, preferably 10:1 to 1:10 more preferably 5:1 to 1:5, still more preferably 3:1 to 1:3 further preferably 2:1 to 1:2 and especially 1:1.
- 19. (Currently Amended) An organic semiconducting layer formulation as claimed in claim 1 any of the preceding claims which comprises a solids content of 0.1 to 10% more preferably 0.5 to 5% by weight.
- 20. (Currently Amended) A process for preparing an organic semiconducting layer formulation as claimed in <u>claim 1</u> any of the preceding claims which comprises: (i) depositing on a substrate a liquid layer of a mixture which comprises the polyacene compound, the organic binder resin or precursor thereof and optionally a solvent, and (ii) forming from the liquid layer a solid layer which is the organic semiconducting layer.

- 21. (Currently Amended) An electronic device comprising an organic semiconducting layer formulation as claimed in claim 1 any of preceding claims 1 to 19.
- 22. (Original) An electronic device according to claim 21 which comprises a field effect transistor (FET), organic light emitting diode (OLED), photodetector, chemical detector, photovoltaic cell (PVs), capacitor sensor, logic circuit, display or memory device.
- 23. (Original) An OFET device comprising an organic semiconducting layer formulation wherein the organic semiconducting layer formulation comprises:
  - a compound of Formula 1;
  - a binder; and
  - solvent,



Formula 1

wherein the binder is selected from poly(*α*-methylstyrene), Topas<sup>TM</sup> 8007, poly(4-methylstyrene), polystyrene and polystyrene-co-*α*-methylstyrene, most preferably poly(*α*-methylstyrene); and the solvent is selected from toluene, ethylcyclohexane, anisole and p-xylene; most preferably toluene.

- 24. (Original) An OFET device comprising an organic semiconducting layer formulation wherein the organic semiconducting layer formulation comprises:
  - a compound of Formula 2;
  - a binder; and
  - solvent,

## Formula 2

wherein the binder is selected from poly(a-methylstyrene), polyvinylcinnamate, and poly(a-winylbiphenyl), most preferably poly(a-methylstyrene); and the solvent is 1,2-dichlorobenzene.

- 25. (Original) An OFET device comprising an organic semiconducting layer formulation wherein the organic semiconducting layer comprises:
  - a compound of Formula 3;
  - a binder; and
  - a solvent,

Formula (3)

## wherein:

n and m are each independently 0,1, 2, 3 or 4, more preferably 0,1 or 2; and the binder is poly(a-methylstyrene); and the solvent is toluene.

26. (Original) A compound of Formula 3

wherein n and m are each independently 1 or 3, more preferably 1.